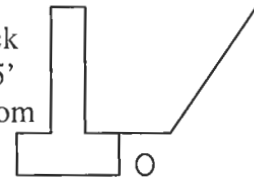


CUSTOMER PREPARATION PROCEDURES FOR PERMENTRY INSTALLATIONS

WALLS: Maximum 40" wide opening in foundation wall, poured concrete walls should be clean, plumb and true, on block wall foundation the first two cores from opening should be filled with mortar. Parging/stucco should have minimal thickness, must be at least 12" from each side of the door opening. Waterproofing must be kept back 12" from opening to ensure proper seal.

ORDERING UNITS: When ordering units, floor thickness above footer should be specified, units now have 12" bottom riser, **site must be accessible** for a Tri-axle truck, our truck **must get within 15' of excavation** to install unit.

EXCAVATION: All excavation must be done **PRIOR** to our truck arrival, specifications are; 5' left and right of center of wall opening, 5' out level at top of footer and tapered up and out to minimum of 10' from wall, on a 45 degree angle.



BACKFILLING: Backfilling of unit with drain tile to daylight or connected to sump pump system, granular fill 3' to 4' up from footer, then regular fill. Finished grade must be kept a minimum of 2" below concrete casting.

DELIVERIES: Customer will be called the scheduled working day prior to delivery, if there are any problems; customer is to notify Bethlehem Pre-Cast no later than 6:30 A.M. the day of delivery. We have an answering machine to accommodate late calls to our company; office hours are 7:00 A.M. to 5:00 P.M. Monday through Friday. Please give the appropriate phone number to verify deliveries to avoid scheduling problems.

Our installers adjust and tighten door's before they leave jobsite, any damage to doors is noted (missing parts, bent door, etc.) and scheduled for repair, any damage to doors after installation, will be **INVOICED** to contractor.

Request for retrofit and raised units carry **NO WARRANTY** against leaks.

THERE WILL BE A BACKCHARGE OF \$125.00 FOR ANY JOB NOT READY WHEN OUR INSTALLERS ARRIVE AT JOBSITE, PLUS ANY ZONE CHARGE.

Purchaser agrees to assume full responsibility for towing services, if necessary, and any damages that may occur to private property when deliveries are requested off of public roads.

Required Excavation

What Else do I Do?

1. Leave hole 9 ft. out x 7 ft. wide centered in the 40 in. max. foundation opening. Backfill the completed unit with gravel.

